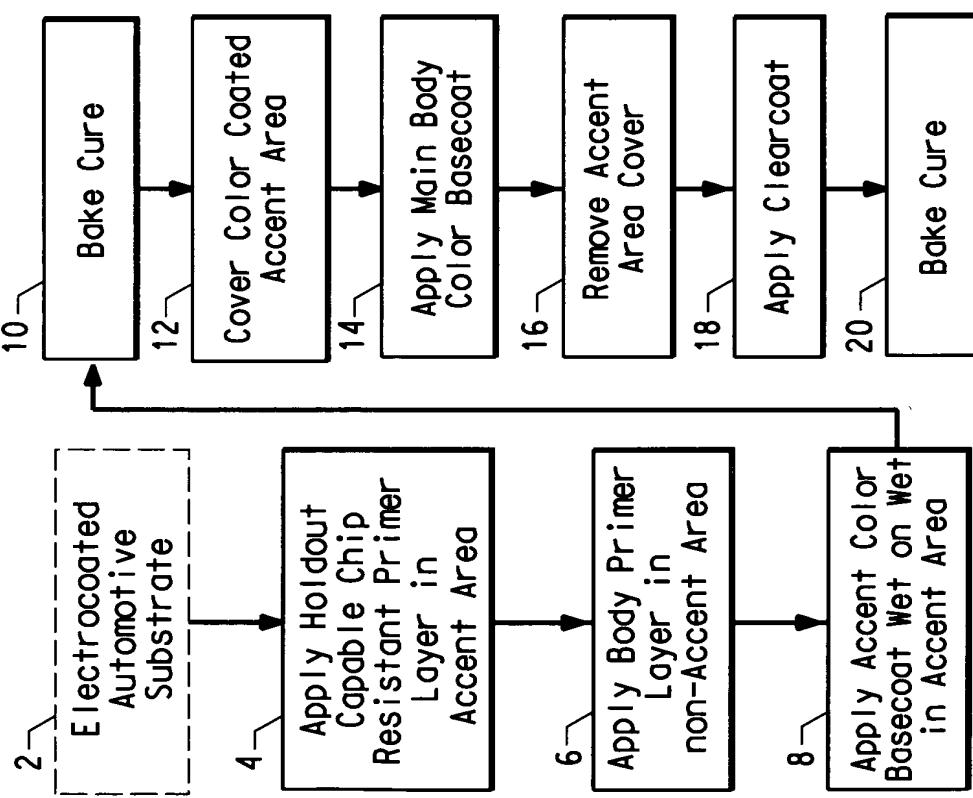
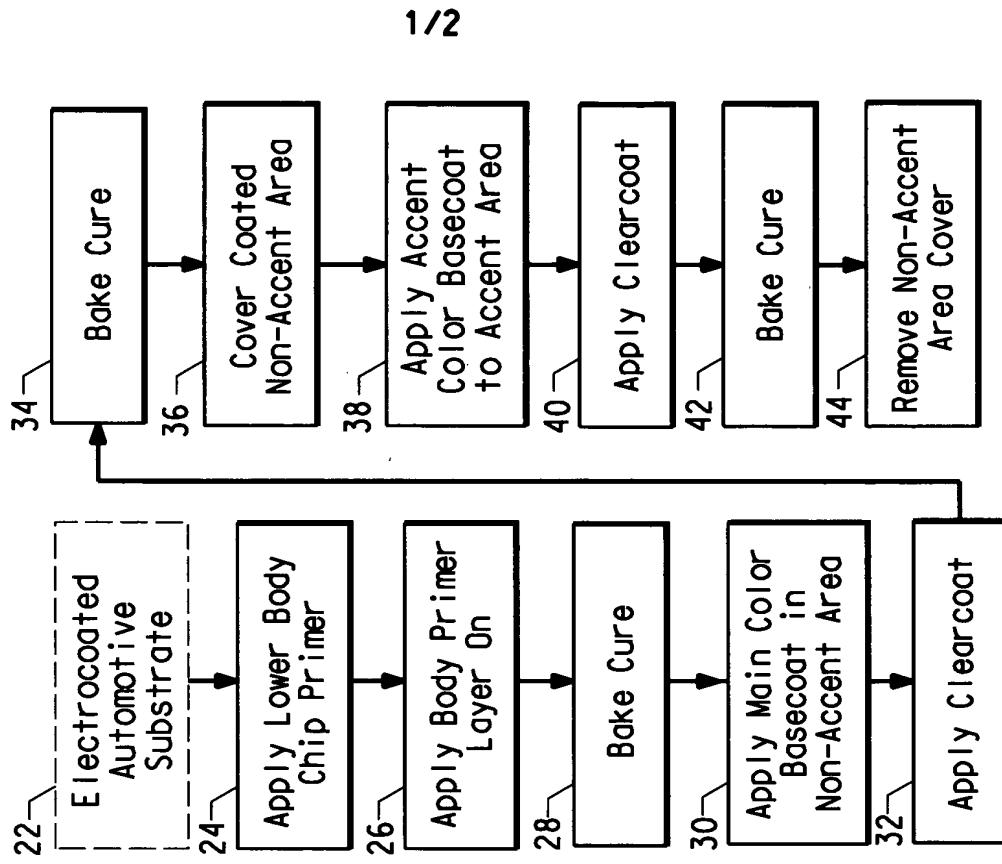


## FIG. 1 3 Wet Coat Integrated Two Tone Paint Process



Total of 5 Coating Steps and 2 Bakes

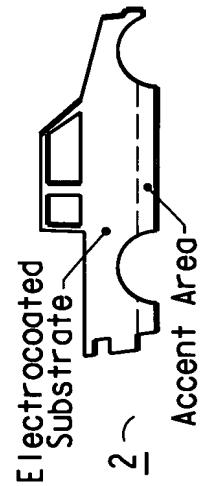
## FIG. 2 Conventional Two Tone Paint Process



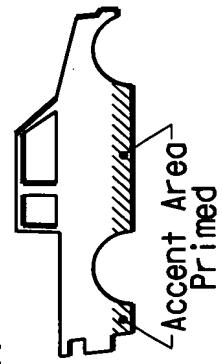
Total of 6 Coating Steps and 3 Bakes

**FIG. 3**

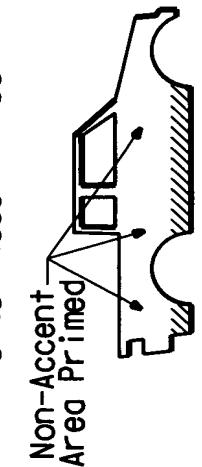
**Electrocoated Substrate Enters  
Priming Booth**



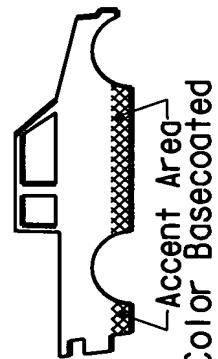
4 Holdout Chip Resistant Primer  
Applied to Accent Area



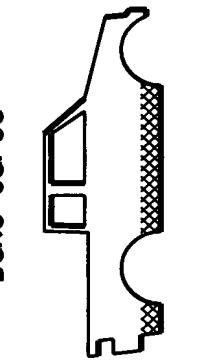
6 Primer Surfacer Applied  
to Non-Accent Area



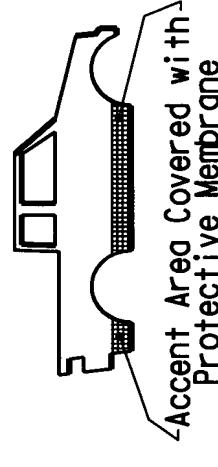
8 Accent Color Basecoat Applied  
Wet on Wet to Accent Area



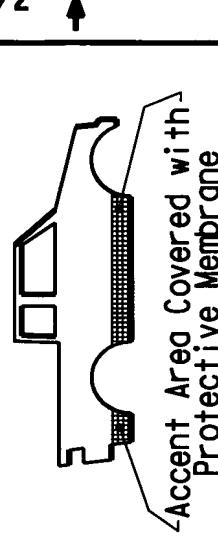
10 Primed/Basecoated Substrate  
Bake Cured



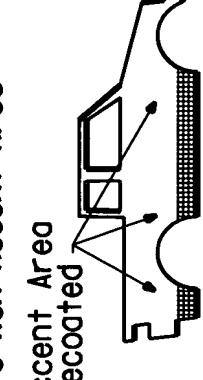
12 Accent Area Covered with  
Protective Membrane



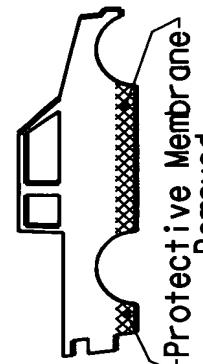
2/2



14 Main Body Color Applied  
To Non-Accent Area



16 Protective Membrane Removed



20 Entire Basecoated Substrate  
Clearcoated and Bake Cured

